

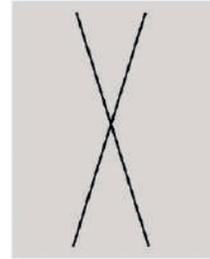
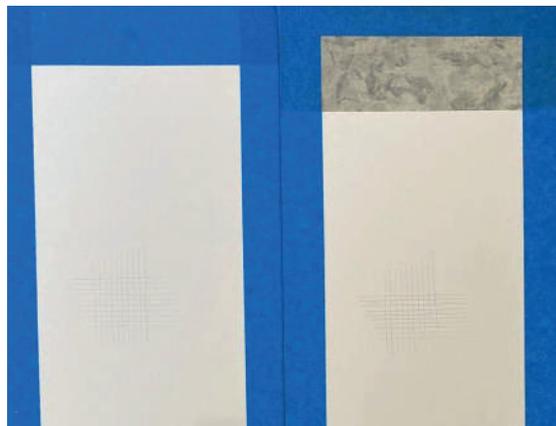
Example Appearance		Description	Classification	
Min. Removal	Max. Removal		ISO/JIS	ASTM
		The edges of the cuts are completely smooth; none of the squares of the lattice is detached.	0	5B
		Detachment of flakes of the coating at the intersections of the cuts. A cross cut area not significantly greater than 5% is affected.	1	4B
		The coating has flaked along the edges and/or at the intersections of the cuts. A cross cut area significantly greater than 5%, but not significantly greater than 15% is affected.	2	3B
		The coating has flaked along the edges of the cuts partly or wholly in large ribbons, and/or it has flaked partly or wholly on different parts of the squares. A cross cut area significantly greater than 15%, but not significantly greater than 35%, is affected.	3	2B
		The coating has flaked along the edges of the cuts in large ribbons and/or some squares have detached partly or wholly. A cross cut area significantly greater than 35%, but not significantly greater than 65%, is affected.	4	1B
		Any degree of flaking that cannot be classified even by classification 4 (1B).	5	0B

ASTM 5B-0B

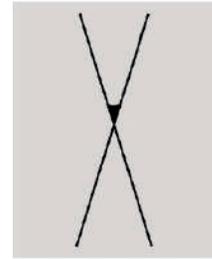
Izq. Lámina negra
(acero al carbón) 3.01 mils

- Der. Lámina Galvanizada
3.03 mils.

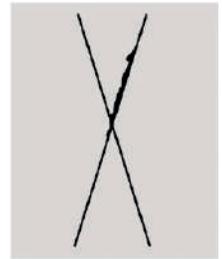
Resultado: PASAN PRUEBA
MÉTODO A y B (5A - 5B)



Nível 5: Sin pelar ni quitar



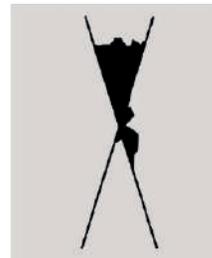
Nível 4: Seguimiento de pelado o remoción a lo largo de las incisiones o en su intersección



Nível 3: Eliminación irregular a lo largo de la incisión hasta 1,6 mm en cada lado



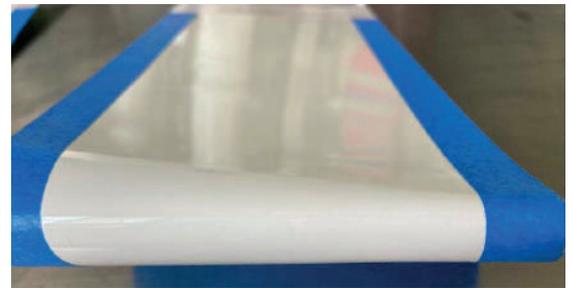
Nível 2: Eliminación irregular a lo largo de incisiones de hasta 3,2 mm en cada lado.



Nível 1: Eliminación de la mayoría del área de la 'X'

the or it s of eater 35%,	3	2B
the ave a cantly	4	1B

Nível 0: Eliminación más allá de las zonas de la 'X'

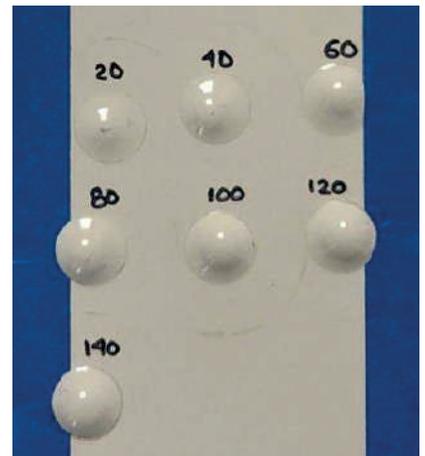
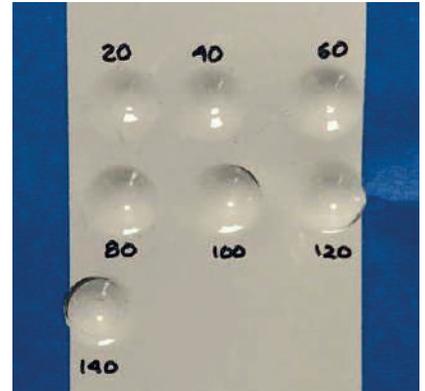
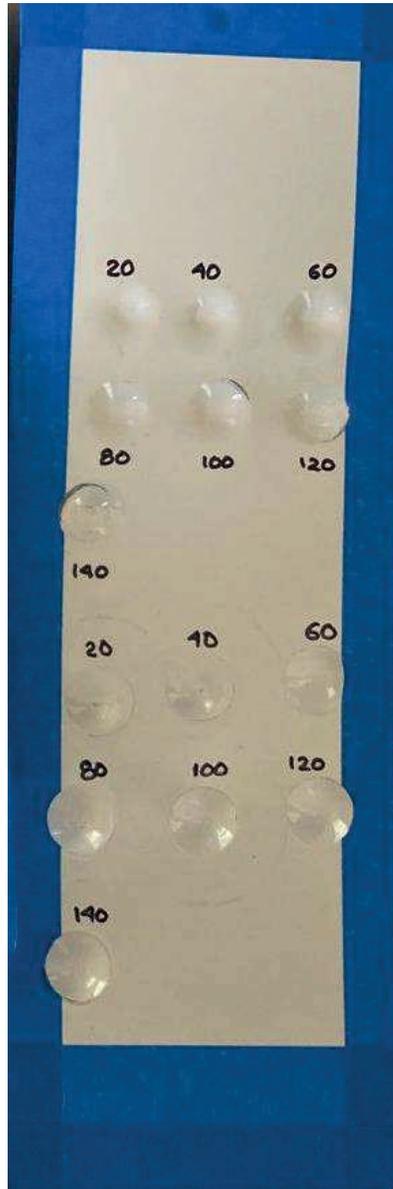


Resultado:
SATISFACTORIA. PRUEBA FLEXIBILIDAD
Espesor: 2.73 mils



Directo >140 Lbf

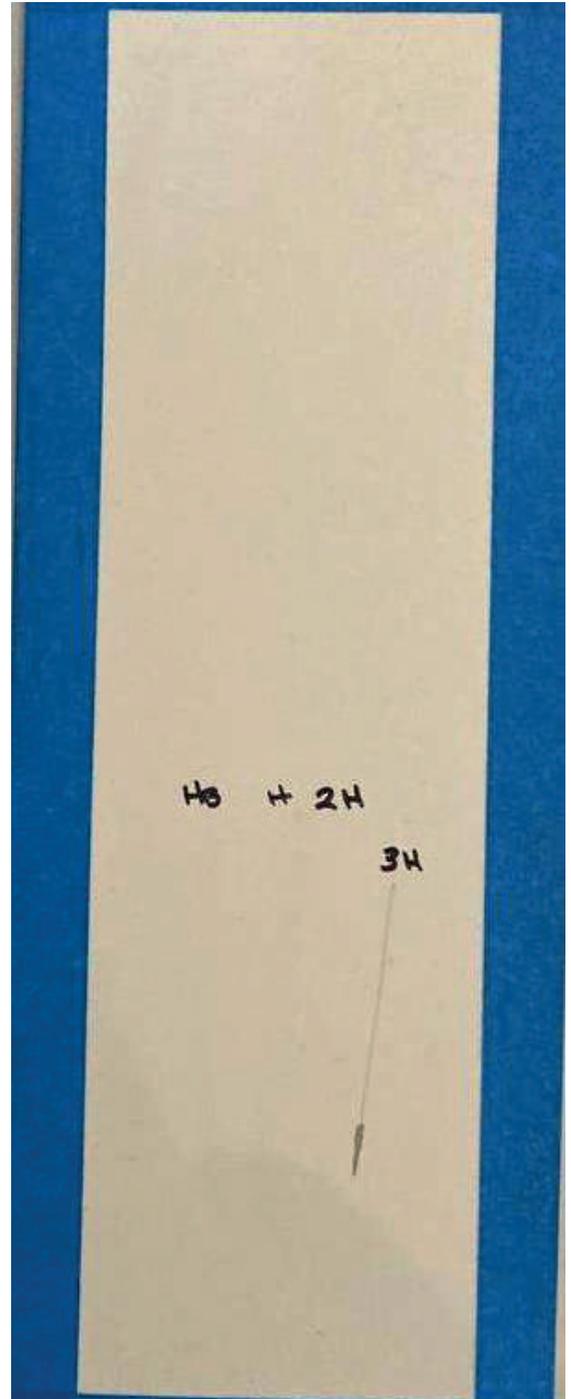
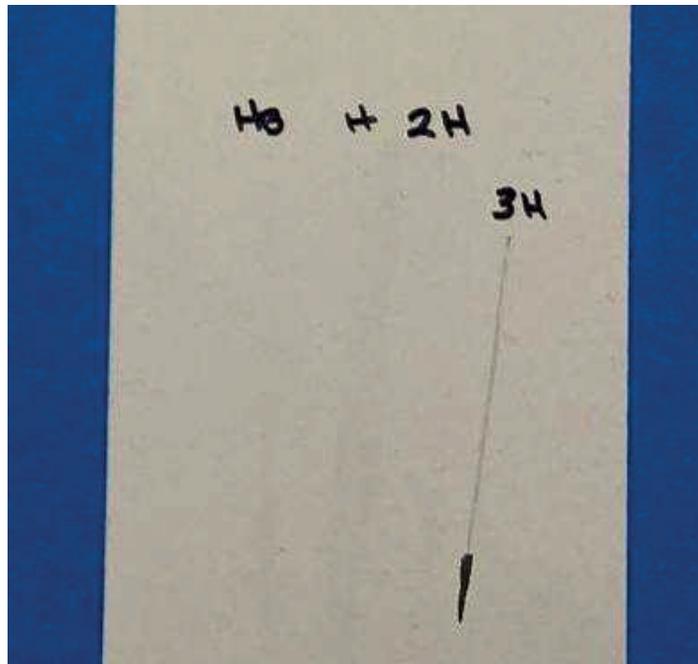
Resultado: SATISFACTORIA. Espesor: 2.88
mils Directo >140 Lbf - Reverso >140 Lbf



Reverso >140 Lbf

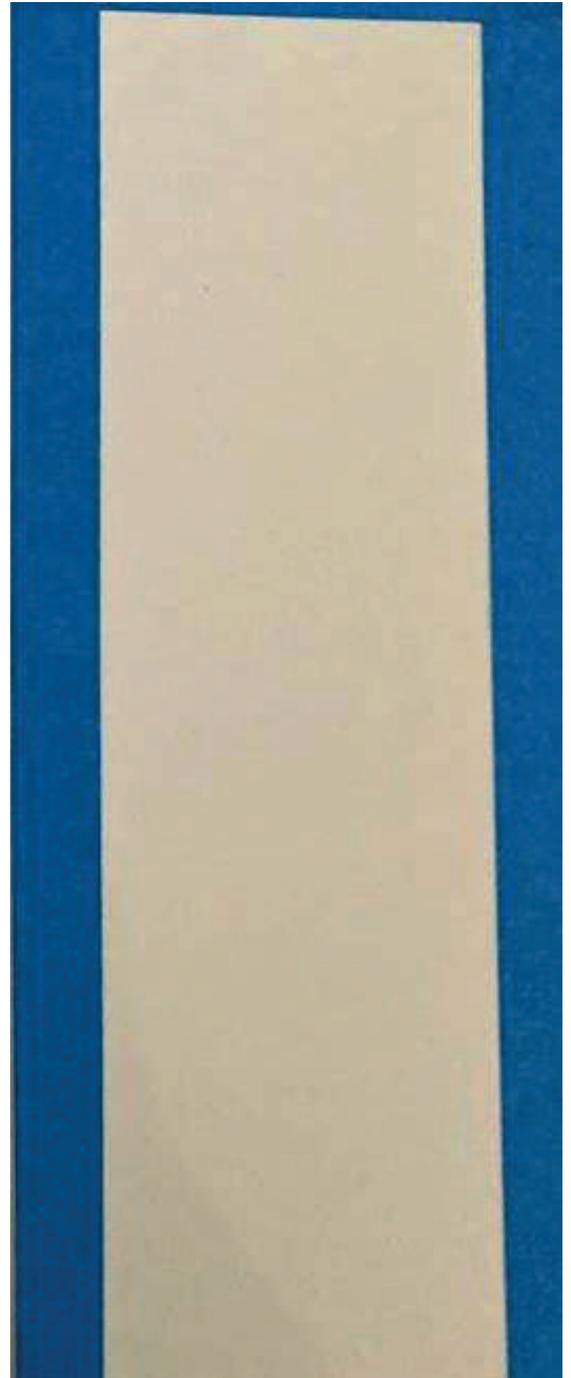


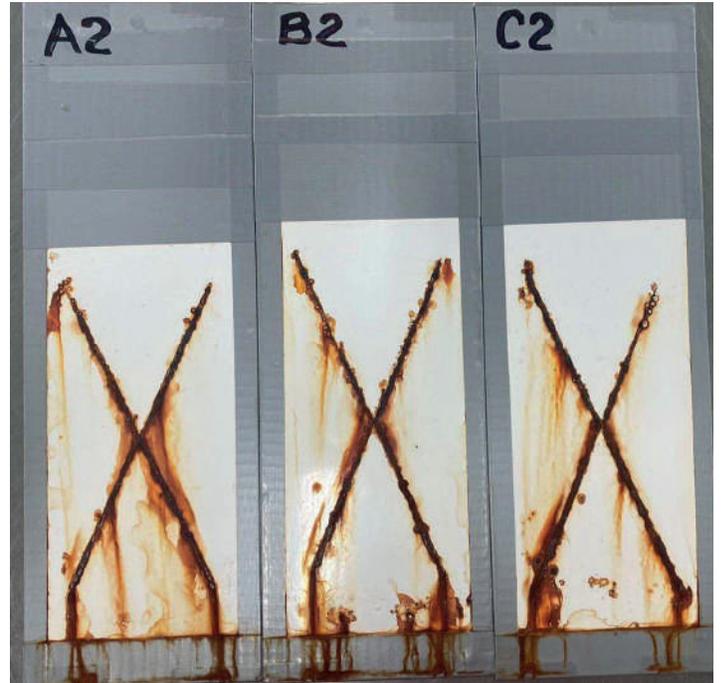
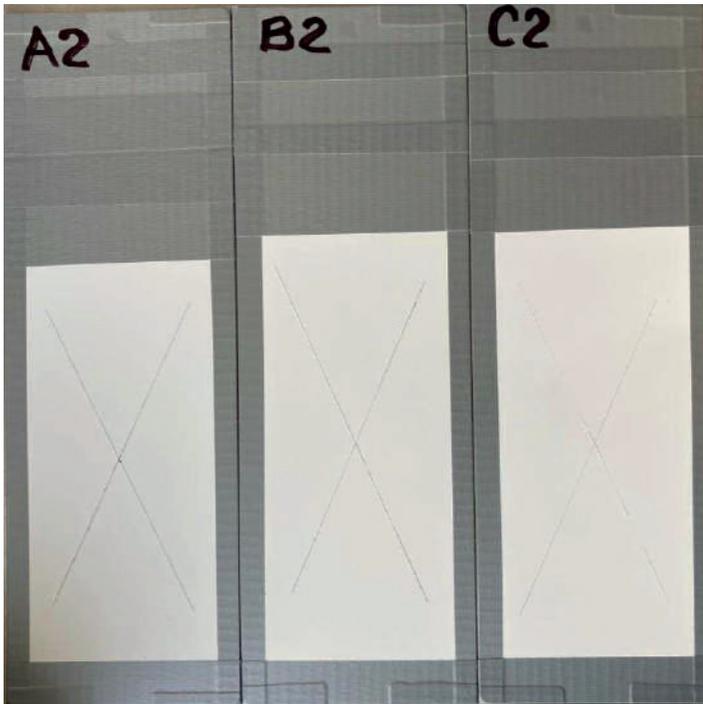
Resultado: 2H. Espesor: 2.33 mils





Resultado: >88 UDB a 60°. Espesor: 3.01 mils





Resultado parcial: 384 hrs.
Espesor promedio: 2.75 mils